



Designers of testing solutions





POLYMERS & COMPOSITES RANGE TEXTILES & AUTOMOTIVE RANGE



Designers of testing solutions

WWW.MAT-ING.COM



SARL au capital de 7650 ε , immatriculée sous le RCS Nîmes 435 279 237 00042 CE n° FR55 435 279 237 - APE 7490B

About us

Developing instruments dedicated to materials

Matériau Ingénierie unites several different activities into a single entity, with the aim of offering a complete range of products for the testing, measuring and characterisation of different materials.

Despite being a young company (created in 2001), Matériau Ingénierie represents more than 20 years of experience in the development of characterisation devices. Each measuring instrument is developed with three objectives in mind:

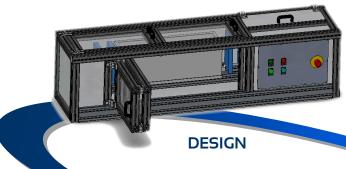
- Usability
- Reliability
- Easy integration into production

Skills to better support you

Matériau Ingénierie integrates the available skills needed to develop the measuring solutions that we offer. As our approach puts materials at the centre of our designs, our team consists of specialists in the field of materials (Doctors and University professors) and is completed by experienced technical engineers in signal conditioning and computing. In addition to developing measuring devices, our R&D support department works alongside research teams from partner organisations.

This partnership allows both researchers and clients to:

- Obtain quickly scalable prototypes of our devices.
- Modify certain devices according to the materials tested.
- Dedicate more time to conducting research



Some key dates

2001 Founding of Matériau Ingénierie

2005 Takeover of the JPS-MIE activities Takeover of t<u>he Sodemat activities</u>

May 2006 Integrating the Trimatec cluster

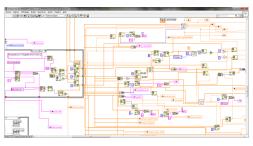
July 2007 Grouping activities on our site of Saint-Christol-lez-Alès (South of France)

August 2008 Creating brand Sodemat®

December 2009 Integrating the Pôle Tesla EIG

April 2013 Integrating the GRAM cluster

June 2013 Moving to Saint-Martin-de-Valgalgues to premises specially fitted



We use different IT development platforms with which we have gained solid experience in the acquisition and processing of signals.

IDEA

We develop specific benches specifications in partnership with industry or schools or universities. As an example, this bench of "Environmental Stress Cracking - Twist mode" for measuring the influence of a medium (pH, bacteria, water, etc.) by a slow torsion biased material.



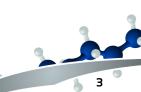
PERFORMING



All our mechanical components are made in our workshop. This allows us to adjust our deadlines and gives us greater flexibility in the manufacturing of our specialist devices.



As an approved trainer, we provide training in different fields.



NEWS 2013

Congotech

The measurement of the thermal stability of PVC method Congo red is long. But its design was adapted to stabilizing lead, which has a very specific behavior.



New stabilizers, less harmful, are used to this that involves a different behavior (release less frank and more diffuse). We have adapted the Congotech.

- New software easier to handling
- Help tested (pH Paper status LED)
- Redesigned ergonomics ■



Find new Congotech page 17

Martindale 4 posts

It is very difficult to innovate in Martindale. We simply rethink to make an ergonomic instrument, reliable and affordable!

Inspired by historical versions of Sodemat, this four positions version follows to version 2 positions dedicated to education.

- Attractive design
- Touch interface
- Easy change between abrasion and pilling
- Robustness of the training and support plate
- Ergonomic =



Find new Martindale 4 posts page 26

Digital Bursting Tester

This version is based on the burst tester designed by Sodemat. We adapted our general design and made significant improvements:

- Touch interface
- Software easier to use
- Electronic more precise measurements
- ◆ Easier maintenance ■



2013 edition



Complementary business activities

Matériau Ingénierie integrates essential skills to the development, the manufacturing, the expertise and the maintenance of the proposed measurement solutions. These skills result from different teams who joined us (JPS and Sodemat in 2005).

Each speciality measurement (products or services) is a commercial activity. All these activities are complementary: the development of a protocol specification to maintenance. Our mission is to decline our "know how to measure" for different needs at different levels of requirement, and for different applications.

Instruments

We purpose 2 ranges of intruments: MI-Tech, dedicated to polymers and Sodemat, dedicated to soft materials and textiles.

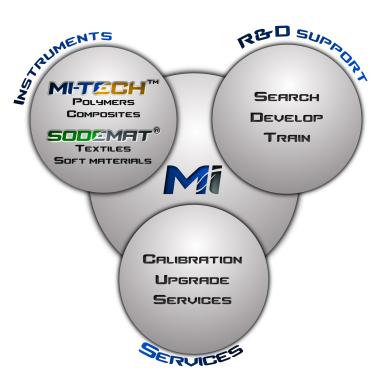
R&D Support

Thanks to our experience in instrumentation and materials, we offer various axes of accompaniments on skills that we have

<u>Services</u>

We offer full monitoring of instruments presented in this catalogue. The most important service is the calibration along with preventive maintenance and this, according to ISO 17025, our or other instruments.

In line with our mission to maintain your testing equipment, we offer upgrades to your specifications, on our old instruments, or from other manufacturers



Our products catalogue

The purpose of this catalog is to provide different instruments developed.

Each proposed instrument has a technical

datasheet available on request. For readability, special benches are not completely presented, but documentation is available on request. Also, some control benches from Sodemat or JPS are absent because they are being updated or following the marketing shift of Matériau Ingénierie. We hope by this presentation giving the reader the most representative view of our activities. All measuring instruments are presented in alphabetical order and by brand ■



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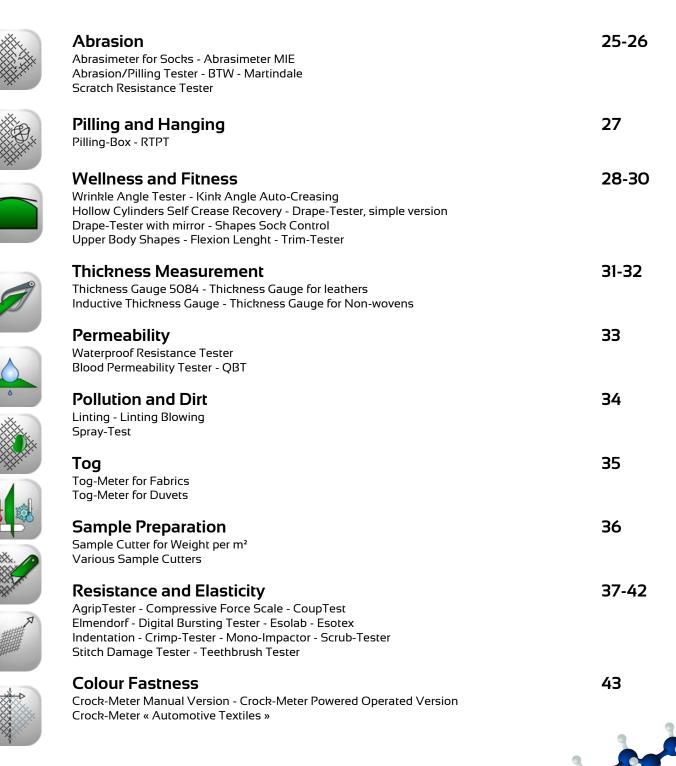
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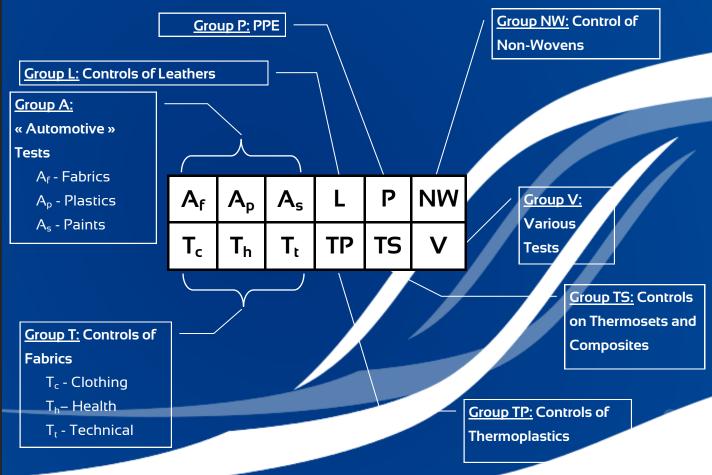
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SODEMAT



ALPHABETICAL AND SUBJECT INDEX

In order to simplify the search of measuring or control instrument relative to one type of material or a specific business sector, we purpose this thematic index:





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		CLOTHING FABRICS	HEALTH FABRICS	TECHNICAL FABRICS	NON-WOVENS	LEATHERS	THERMOPLASTICS	THERMOSETS/COMPOSITES	AUTO./FABRICS	AUTO./PLASTICS	AUTO./PAINTS	Bdd	VARIOUS TESTS	
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STRUMENTS CATALOGUE - 2013 ▲ ▼__

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2013 edition

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APPAREILS	GAMMES	Tc	T _h	Tt	NW	L	TP	TS	A_{f}	A_{p}	A_{s}	Р	V	Ρ.
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2013 edition

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		CLOTHING FABRICS	HEALTH FABRICS	TECHNICAL FABRICS	NON-WOVENS	LEATHERS	THERMOPLASTICS	THERMOSETS/COMPOSITES	AUTO./FABRICS	AUTO./PLASTICS	AUTO./PAINTS	שקט	VARIOUS TESTS	
APPAREILS	GAMMES	Tc	Th	Tt	NW	L	TP	TS	A_f	A_p	A_{s}	Р	V	Р.
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MI-Tech is the historical activity of Matériau Ingénierie. It is our "know how to measure" in the area of polymer materials: thermosets, thermoplastics & composites.

This is an original offer due to our various collaborations with companies, universities or leading expert schools.

All our devices have in common their usability, their ability to provide directly usable information and their robustness. These qualities enable our instruments to perform the control and/or the characterization into all types of laboratories (raw materials, quality control procedures, formulation, R & D).

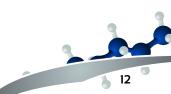
They are also excellent teaching aids, they can highlight often complex to demonstrate phenomena.

> MI-Tech also offers some measurement devices of SNE JPS/MIE polymers range (composites, thermoplastics and thermosets controls). The activities of the company SNE JPS has been taken over by Materiau Ingénierie in 2004

CE

KINETEC





VISCOSITY & RHEOLOGY



П

STRUMENTS CATAL

Measurement of the thermoplastic melt flow

The M3350 was developed in order to fully meet the different standards for determining the melt flow index of thermoplastics. It determines the MFR (Melt Flow Rate) and MVR (Melt Volume Rate) without detailed knowledge of the method.

M014

An internal software manages the different options: the kind of test (low grade or high standard, multimeasurement), the volume, automatic calculation of the MFR (density hot-fill) and MVR, recall of the latest results ...

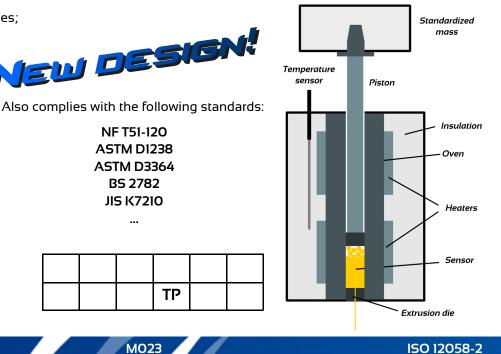
NF T51-120

BS 2782 JIS K7210

...

Different options are available:

- Automatic up/down of masses;
- Standard or special masses;
- Software for data transfer.



Viscositech TX_i

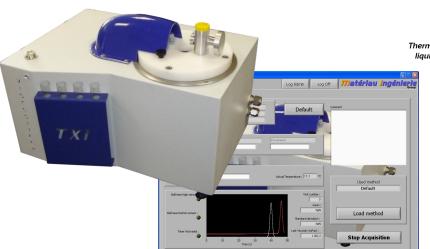
M023

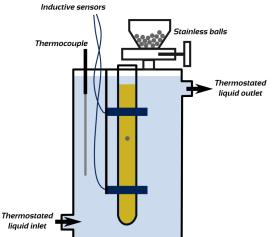
Measurement of dynamic viscosities of the resins, hydraulic oils, lacquers, etc.

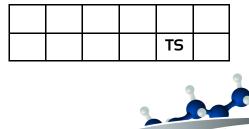
Viscositech is based on the Noury method: the speed of a ball in a liquid is proportional to its viscosity.

- Easy to use;
- Robust (no mobile in contact with the liquid);
- High accuracy. His original measurement system provides quickly a value of viscosity.;
- A internal software manages options for the edition of a test report.

The Viscositech TX is assisted by computer and requires a thermostatic bath (supplied as an option).







VISCOSITY & RHEOLOGY



ISO 2535

Rheotech^{TR} oc

M042

Rheometer dedicated to the control of the quality of the thermosetting resins crosslinking

The **Rheotech**^{TR} is the successor of Trombotech (Trombomat). This version is dedicated to the control of curable resins (and any other material having a pronounced liquid/solid transition phase) in laboratory and manufacture. It allows to determine reliably and without damaging the measuring system the characteristic points of a crosslinking resin.

The results provided by the **Rheotech^{TR}**_{QC} are: the gel time (viscosity), conventional and thermal reactivity, the exothermic peak, and some other job characteristics.

This new version includes, among other innovations, and also a new design, the rise / fall of the sensor-driven PCs, fully integrated accessories (recirculation tank for better temperature control of the sample, for example).

		TS	



Rheotech^{TR} XP

M043

ISO 2535

Rheometer dedicated to control the quality of the crosslinking thermosetting resins

<complex-block>

The XP version is the advanced version of the Rheotech^{TR} proposed by Matériau Ingénierie. With his experience in this field, our development department has developed new products based on the rheometer range Rheotech^{TR}. This version "expert" to the research and development teams who need a more flexible and more accurate instrument as standard equipment.

This version comes with accessories for the characterization of resins in the form of thin layer, foam, etc. The accessories are : a thermoregulated plate ($0^{\circ}C - 80^{\circ}C$) by Pelletier effect, a precise positioning sensor integrated in the measuring « head ». Other accessories are planned in the coming months.

		TS	



Mechanical Properties



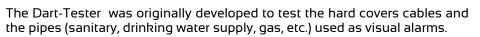
NF T54-109 / DIN 54841-5

Dart-Tester

Puncture resistance by falling striking pin

The Dart-Tester is an equipment for the evaluation of:

- the penetration depth of a punch;
 - the cracking behavior of a rigid plate (plastic, composite, etc..).





The safety of the user was, in the design of this bench, important. So a controller manages all the operations (open door sensor, magnet of the punch permanent blocking, automatic ascent of the punch, etc.).

		Ρ	
	TP	TS	

Dynatech 1.5

Universal Testing Machine, single column, 500 daN

Thanks to our experience of materials, teaching, and modernization of universal testing machines, the Dynatech 1.5 is the ideal tool for quality control and education (technical education).

M039

It is indeed an easy to use and powerful version. A test and its treatment does not require extensive training, which makes the 1.5 Dynatech easily integrated into a training program or a quality control laboratory.

The software was developed to best minimize the setup and the test treatment times. The software is made by technicians for technicians.

These features make the Dynatech 1.5 an unique tension/compression machine. Accessories are without limitation, our factory can design and manufacture optionnal tools you need.



At	A _p	As	L	Р	NW
T _f	T _h	Τt	TP	TS	V





M012

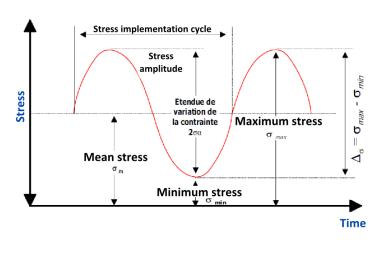


ISO 13003

Epsitech

3-points/4-points bending fatigue tests

Indispensable tool for the deepening knowledge of materials performance in reinforcements, the Epsitech (single or multiple positions) is present in many research centers and universities. It allows testing of several million cycles up to 25 Hz without tying a universal testing machine.



	TP	TS	





ISO 179, ISO 180

Pendulum

MO35

Impact pendulum: Charpy, Izod, other

The bench can produce impact resistance tests pendulum impact:

- Charpy •
- Izod
- Impact/traction
- We propose two complementary models:



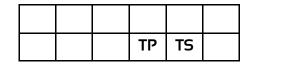
4 joules pendulum (MO27)

- Pendulum available: 0.5 J, 1 J, 2 J, 3 J. and 4 J. Mounts available: Charpy, $Izod \theta$ impact/traction.
- 50 joules pendulum (MO28) Combined Version, as pendulums version "4 joules" can be adapted

Pendulum available: 0.5 J, 1 J., 2 J., 3 J. and 4 J. (down position) and 5 J. 7.5 J, 15 J, 25 J and 50 J. Mounts available: Charpy and Izod impact / traction

Models available in single or computerized version.

Also meets standards: ASTM D256, ISO 148, etc.



Thermomechanical Properties

Congotech

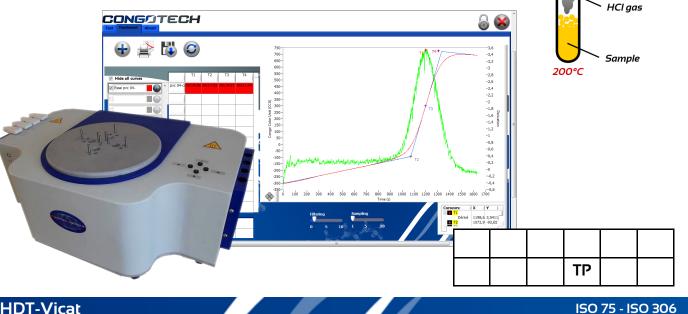
M010

Thermal stability of PVC

This is most "industrial" control method of the thermal stability of PVC because it is high usability and its robustness.

The Congotech is present in all the leading European companies of PVC. Software (supplied as standard) allows the acquisition and the treatment of results.

A PVC sample placed in a test tube is subjected to temperature. A pH paper is placed in the test tube facing an optical measurement cell which continuously measure the color change (red to blue). The software enables the acquisition and processing of measurement points (mainly point deshychloruration).



HDT-Vicat

Temperature of deflection under load and penetration Vicat



Simple version (MO19)



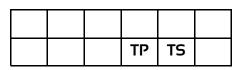
Computerized version (MO24)

The HDT-Vicat allows for testing of HDT (heat deflection temperature under load) and Vicat (softening point under load). These two tests, in addition to quality control, are simple ways of knowing the maximum operating temperature of polymeric materials.

Each device can be configured as needed:

- Simple version with a display and test configuration (thermal ramp, alarm, detection limit, etc.) panel.
- Computerized version, where the test monitoring and the data acquisition are performed by computer.
- Option HDT and/or Vicat The measuring heads are interchangeable.
- Automatic cooling option.
- From 1 to 3 positions.

All tests can be performed simply, safely (protective covers, alarm configurable for oil temperature, etc..) and with a maximum measurement performance.





П



ISO 182-2

Senso

pH paper

PTFE support

LED

THERMAL **B**

THERMOMECHANICAL PROPERTIES

Kinetech

Transition characterization of composites and resins

The Kinetech is a system for measuring the glass transitions of composites/resins and the cross-linking kinetics of the prepregs (gelation - vitrification).

M013

Ubiquitous in the field of composites, the measuring principle is simple: a sample is subjected to torsion/ relaxation brought to temperature in a furnace. The torque transmitted by the specimen is measured throughout the test.



The Kinetech allows:

 The acquisition of the measuring points performed by a dedicated software;

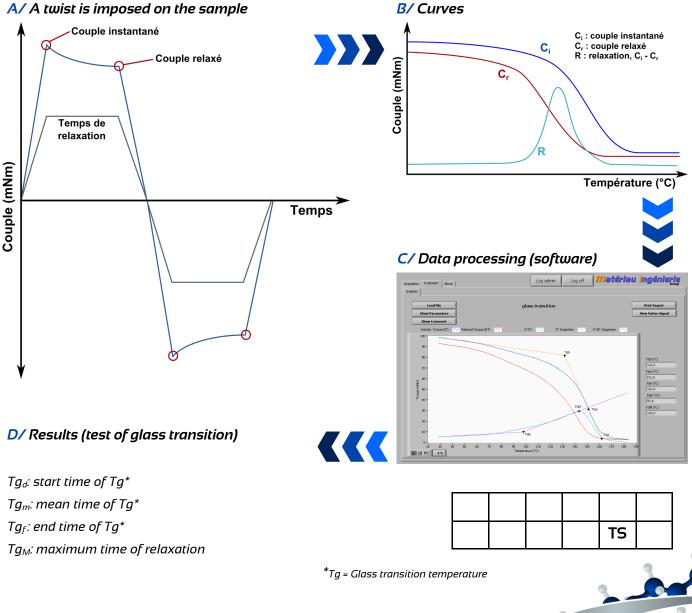
THERMAL **B**

ISO 13003

18

- To display results as curves. Significant points are calculated.
- The obtention of essential informations on the level of processing, the quality of the process, the quality of the composite material before processing, etc..

The Kinetech is the only rheometer using the study of stress relaxation to determine the transitions in materials.







ISO 12114

P-Reactech

M015

Thermal reactivity of SMC/BMC

température

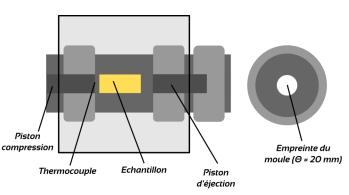
Τ4

T2

T1

The P-Reactech is the only device enabling simple reactivity control and freshness of SMC/BMC.

A sample of material is compressed under controlled temperature. At the same time the dedicated software allows acquisition of the exothermic temperature by a thermocouple immersed in the material.



HERMAL **E**r

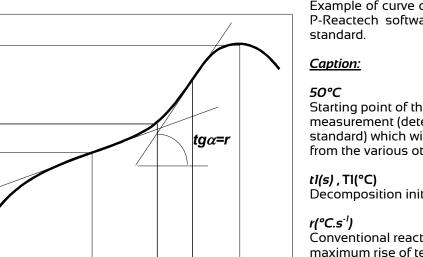


It comes to measured continuously in the defined operating conditions the temperature rise occurring in a sample of **6** cm³ heated to a given temperature (usually 140 ° C) and subjected to a pressure of 10 bar. A specific software ensures the acquisition of points, traces the curve and calculates the remarkable points, allowing statistical calculations on different samples of the same batch.

		TS	

t 2

t1



Example of curve obtained via the P-Reactech software supplied as

Starting point of the measurement (determined by the standard) which will be calculated from the various other points.

Decomposition initiation time.

Conventional reactivity i.e. the maximum rise of temperature.

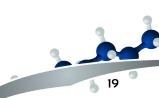
t2(s) Gel time.

temps

t3 t4

t3(s), T3(°C) Maximum reactivity.

t4(s), T4(°C) Exothermal peak.



200

160-

120-

80

50

40_

0

0

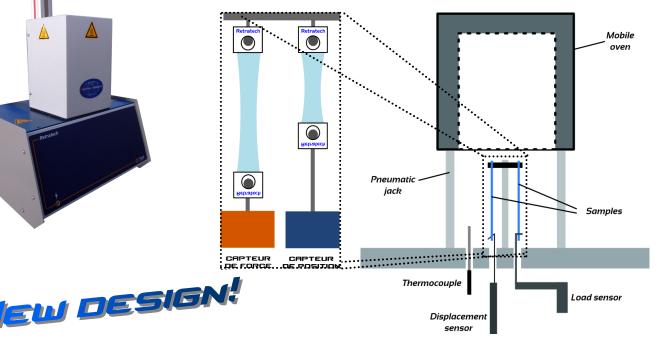


Retratech

M013

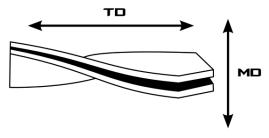
Characterization of heat-shrinkable films (PE, PP, PET, PVC, complex, etc.).

The Retratech allows a complete characterization of the processability of shrink films. Two samples of film are subjected to temperature (isothermal or ramp). They are attached to sensors that measure the force and the displacement.



Focus on the shrinkage

Shrinkage is primarily due to the relaxation of the extended amorphous chains during the glass transition and the crystals orientation during the melting of the polymer. The retraction force will be even greater than the heat treatment is performed in the vicinity of the characteristic temperatures.



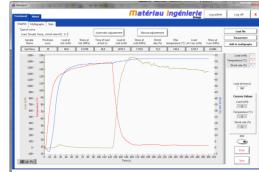
Phenomena governing the process of withdrawal are related to the conditions of implementation and to the type of polymers used. The microstructure is complex. Two crystallization phenomena occur following depending stress levels applied in the both direction: *MD* and *TD*.

The Retratech, an indispensable tool for quantifying the performance of heat-shrinkable films

The acquisition of measurement points is performed by a dedicated software. It displays the result as a curve on which the feature points are calculated. It is present in plastics manufacturers, producers of these films and the big "consumers" such as the food and drink industries.

The Retratech available in 2 and 4 positions.

	TP	







Durfibility Properties

EAC-Flexion

ISO 22088-1/2/3/5/6

Bending bench for durability tests

The EAC-Flexion is a bench designed to achieve reproducibly monotonous 3-point bending tests on standardized samples.

MO41





Speed of displacement is included in a range from 0.1 μ m.min⁻¹ to 2 mm.min⁻¹. With a small footprint, and placing it on a lab table , it is quite possible to increase the number of EAC-bending and easily increase capacity and laboratory tests.

Its primary purpose is the execution of 3-point bending tests:

- The sizes of the eligible specimens are:
 - Lenght: 30 < L < 170mm
 - Width: 5 < I < 30 mm
 - Thickness: 1 < th. < 30 mm

- The specimen can be easily subjected to the environment of the choice of the operator, thanks to a removable stainless steel tank (180x190x70 mm). This tank allows you to submit the sample to the various aggressive environments (bases, acids, sea water, etc..). Temperature control (150°C max.) is possible with external systems through access into the body.

- The advantages of the EAC-Flexion make it a versatile instrument:

- The load cell is interchangeable;
- The effective travel (100 mm) is important for this type of test;
- The jaws, like universal testing machines are interchangeable;
- The software is adapted to the analysis of durability testing, and can, by simple specification be tailored to your needs.

- The dimensions of the EAC-Flexion are compatible with installation on a laboratory bench: width of 1 OO cm, depth of 49 cm and height of 50 cm.

- The frame is a set of aluminum profiles designed to provide maximum rigidity.

Other types of tests are possible, according to the same speed ranges: tensile, compression.

	TP	TS	







Durfbility Properties

EAC-Torsion

M040

Cycling or monotonous torsion (torsion modulus, Poisson ratio ...)

The EAC-Torsion was designed to be a torsion test (II Nm max.) wihh an extremely wide range of speed (0.01°.h⁻¹ to 1000°.min⁻¹). It is essential to control the performance of composite materials, and the determination of some parameters used in strength of materials and software simulations.



It allows you to experiment by free torsional, twisting/tension, or cycling/relaxation. The distance between the jaws may also reach 300 mm depending on the materials to be tested.

The modularity of the EAC-torsion gives it three uses:

- Comparison of the performances of materials (formulation, fiber type/ratio, quality of surface treatment) working at different rates of stress, high in the first approach, slow to a finer differentiation.
- As a machine for characterizing the performance under shear during aging. For this, a tank adapted to the EAC-Torsion allows you to place the sample in a controlled environment (water, acidic / basic solutions ...) and

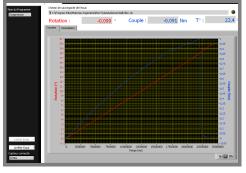
observe the evolution of the properties according to the progress of degradation. So this intrument allows for accelerated aging tests in a realistic environment, which prevents the generation of noise degradation phenomena that can occur during conventional accelerated aging tests.

- As a fatigue bench, by performing charge/discharge cycles. It allows then to estimate the lifetime of a material subjected to cyclic loading.
- The acquisition of measurement points (torque and displacement) is performed by a dedicated software. It displays the result as a curve on which the feature points are calculated.

	TP	TS	









Environmental 8

Durfbility Properties

M.



Luminotech

Tube Luminometer for biodegradability tests



The Luminotech BT uses the principle of the luminescence measurement.

Luminescence is the emission of a light photon when disabling an excited molecule to a lower energy state. This phenomenon is increasingly used as an analytical method by implementing a couple photomultiplier / luminescent reagent.

This technology differs fluorimetric and spectrometric methods primarily because it requires no light absorption, or a prior measurement of the electromagnetic excitation. It usually can enjoy a high sensitivity, fast response and proves easy to use.

We offer a luminometer version specifically adapted to the quantification of biodegradation of a compound: a polymer, a glass, etc..

Our partnership with Yelen allows us to provide reagents suitable for materials on which you want to analysis.

Focus on the measurement of biodegradation of polymers by enzymatic test

During the biodegradation, enzymes (depolymerases) degrade the polymer chains by a depolymerization reaction. They allow to depolymerize the polymer in monomers that are, themselves, consumed by bacteria.

Step 1 Polymers + Enzymes = Monomers

The enzyme test is based on this phenomenon. Few grams of crushed sample are placed in an enzymatic medium. This medium contains a cocktail of enzymes but does not contain bacterial populations. Thus, the enzymes will degrade the polymer, causing the appearance of monomer molecules but these, without the presence of bacteria, will remain as in the middle.

By measuring these monomers, the progress of biodegradation can be observed.

The assay is performed by chemiluminescence. A luminescent reagent is introduced into the medium and reacted with the monomer, emitting photons. The quantity of photons emitted is measured by a photosensitive sensor. This signal is measured regularly. In parallel, a sample (water without enzymes) is white to reflect the effect of hydrolysis "chemical".

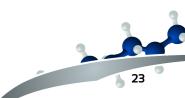
Step 2: dosing

Monomers + Reagent = Photons

	ТР	

Complementary instruments

EAC-Flexion	P.21
EAC-Torsion	P.22



The activity Sodemat[®] was established in 2005 and is the results from the integration of a company with the same name, located in Bréviandes.

Sodemat[®] was recognized since 1979 as an innovative company in the field of test benches and control of soft materials, and textiles in particular.

Sodemat has managed over the years to diversify its core business by offering test benches on specifications but also means of control related to the textile areas: non-woven, leather, health and automobile.

Our range Sodemat [®] also offers the textile and automotive control/quality ranges of JPS MIE. The activities of the company JPS NIE were taken over by Material Engineering in 2004.

Initially installed in Bréviandes, this activity was consolidated on the main site of Saint-Christol-lez-Ales in 2007, date from which some products have been excluded from the sale to refocus our technical products offer.

The Sodemat[®] activity covers controls and tests of the following areas:

- clothing textiles
- health and hygiene textiles
- non-wovens
- leathers
- personal protection equipements
- automotive (textiles, complex, paints, plastics and composite materials).





5043

EN 13770

Abrasion of footwear

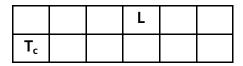


The Abrasimeter for socks has been specifically designed to solve the problem of measuring the resistance of socks to wear and tear, when stretched to an extent equivalent to that of being worn. The models are interchangeable, there being a model for each sock size.

Sizes available range from 24 to 44.

The Abrasimeter for socks is designed to carry out two tests simultaneously.

S147





PSA/Renault D44 1073

Abrasimeter MIE

Abrasion and wear for automotive

New Design!



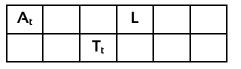
The Abrasimeter MIE determines the wear resistance of textiles (woven, knitted, composite, plastic or coated textile lining skin) by friction. It bears the name of the company who designed it for more than 20 years (Mécanique Industrielle d'Enghien). The proposed version of the automatic features uses tissues with

The proposed version of the automatic features uses tissues with the control voltage.

Point tags:

- Robust design for continuous operation
- \bullet Simple ϑ fast implementation
- Easy maintenance
- Two versions are available 2 positions and 2x2 independent positions.
- Autoscroll with tension control

Also meets standards: Benz PWT 7332



Abrasimeter & Pilling Tester 5181

Pedagogical highlight on abrasion and pilling phenomena



Instrument designed to be an educational tool of the first order to highlight the phenomena of abrasion and pilling on fabrics.

Its simple and fast operation allow for increased testing during the same lab session.

The Abrasion-Pilling comes with pads abrasion and pilling, and a starter kit (washers abrasive cloth and cork washers).

			L	
Tc	T _h	Tt		



BTW Tetrapod

Wear resistance of textile floor



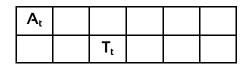
BTW tetrapod simulates on three test positions the wear generated by the passage on textile floor. The system that wears is a tetrapod placed inside drums which is located on the wall of the plated fabrics to be tested. A "nose-to-work" can also be introduced.

The rate is fixed (50 RPM). Each drum has a tachometer to separate launches.

A unique version: 3 positions.

S173

S167



PSA/Renault D42 1775 & D44 1900

PSA/Renault D44 1237

Resistance to scratching and polishing



Scratch Resistance Tester

This device consists of a multi-function stand with two adjustable options, one for carrying out scratch abrasion tests using the Renault D42 1775 method and the second for conducting polishing tests using the PSA/ Renault D44 1900 method.

The components to be tested can have either a smooth or rough surface, or possibly decorative coatings such as paint.

Also meets standards: PSA/Renault D44 1221.

A _p	A_{s}		

New Design!

Martindale

S177 - S185 - S186

ISO 12947-1 & ISO 12945-2

Abrasion and pilling of all kinds of textile structures



This machine is ideal for determining the abrasion resistance of all types of fabrics and leathers used for footwear, upholstery, clothing, gloves and many other products. The Martindale method is the international benchmark for wear fabrics. Evaluation of resistance to pilling is also possible on Martindale (optional).

Martindale can also be used to test the abrasion resistance of rubber gloves, plastic and rubberized fabrics by substituting standard with abrasive grit.

Many accessories are available (abrasion socks, EN 388, and others on request).

3 versions available: 2, 4 or 6 positions.

Also meets standards: ISO 17076-2 - ASTM D4966 - ASTM D4970 BS 3424 pt24 - BS 5690 - EN 388...





The Pilling Box is:

- Innovative design;
 - An extremely quiet;

• A movement protected by a Plexiglas door with touch boxes. (in accordance with the CE safety standards).

The tissue specimens are fixed on polyurethane tubing and undergo a cycle pilling cube cork lined. After this test, assessed visually, in consideration predetermined conditions, the result of the test. The Pilling Box is available in 2 and 4 boxes.

Option available:

Fraying option, including a variable speed (adaptation to the standard speed), one game lined cork boards and blades, 1 set of specific sleeves.

Also meets standards: IWSTM 152 - Marks & Spencer.

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Τc	Th	Ιt		

RTPT

5047 8 5092

5173

Random Tumble Pilling Tester - Pilling and fuzzing characteristics of textile fabrics



The level of pilling is assessed by visually comparing the pilling of samples processed in the device with examples illustrating the different stages of pilling. The test consists of attaching the woven or knitted fabric samples to the wall of a cylindrical chamber covered with a neoprene strip. The device is equipped with a compressed air injection system that compresses the air in the cavities to prevent the samples from sticking to the walls.

Τc

Th

T_r

The RTPT is available with 2 or 4 cavities.

Also meets standards: NF G07-121 - DIN 53867 - JIS L1076 - ASTM D3512

Mace Snagging Tester

Tendancy of fabrics to snag



This device is designed to evaluate the resistance of flexible materials (woven, knitted, composites, leather and TEP) to snagging.

The test consists of placing the sample on the rotating protective tubes. Sharp points strike the fabric in rotation on a cylindrical support (covered in felt). This action causes threads to be extracted, thereby allowing the textile to be assessed.

This test is ideal for furnishing fabrics, and for fabrics used in the automotive industry as it reproduces the significant plucking which can be caused to textiles, e.g. by the claws of a dog.

Also meets standards: PSA/Renault D44 5600

At			L		
T _c	T _h	Tt			
				9	

Other instruments: Abrasimeter&Pilling-Tester (p.25), Martindale (p.26), Linting (p.34)

2013 edition

ASTM D 3939-03

NW

ISO 12945-1

Wrinkle Angle Tester

Tendency to fold seat upholstery



Wrinkle angle tester was developed for the French automotive equipment. It allows testing composite filling materials. This method is intended to describe a procedure to quantify the tendency to creasing of composite filling materials.

The test consists of slowly collapse a sample on itself and to keep the material in which the angle shape.

At			
	Tt		

Kink Angle Auto-Creasing



ISO 2313 - EN 22313 - AATCC 66

AATCC Method



Self-creasing is the ability of a fabric to remove wrinkles itself. Sodemat offers two versions with normative own correspondence:

- Auto-creasing residual angle
- Auto-creasing with hollow cylinders

SO15

S161

With this version is self-wrinkle recovery as measured by the angle formed by the ends of a test piece of fabric folded and previously subjected to a force of 10 N. This method is not suitable for thick fabrics, or with little dress, as well as fabrics made of wool or wool blend. In these cases, the hollow cylinder version is preferred.

T _c	T _h	Τt		

NF G07-125

Self Crease Recovevery

With Hollow Cylinders



New design!

Self-creasing is the ability of a fabric to remove wrinkles itself.

A specimen defined dimensions is introduced into a hollow cylinder. It is then subjected for some time to the static force of a sledgehammer. Then it is placed in a vertical position (relaxation). The gradation is then made by comparison with photographic standards.

Tc	T _h	Τt		



П

- Fitness

SO52

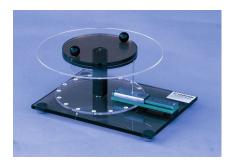
S059???

5024

NF G07-109

ISO 9073-9

Simple version for the control of drapery fabrics



The "drape" or "falling" of a knit or a tissue is an important characteristic that determines in part the hand of a fabric and the "look" of a garment such as a skirt, a dress, etc..

The Drape Tester provides an objective and reproducible measurement.

It is proposed in the version as simple as possible, so the more affordable, without any concession to the accuracy, timeliness or accuracy of the measurements.

			L	NW
Tc	T _h	Τt		

Drape-Tester

With miror



Measures the ability of a non-woven fabric to deform when it is suspended.

A circular sample of nonwoven is maintained horizontally between two disks of a diameter smaller than that of the sample. The test is crease around the support disk.

The shadow of the draped sample is projected onto a ring of paper of the same size. The outline of this shadow then draw on paper.

Also meets standards: BS 5058 - DIN 54306 - ERT 90-3 - UNI 82 79

			L	NW
T _c	T _h	Τt		

NF G30-001 - NF G30-101

Shapes Sock Control

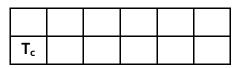
Testing the sizes of socks

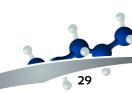


These shapes were designed to test the fit of socks and were developed after conducting measurement studies in collaboration with the French Textile and Clothing Institute. The sock shapes are available in 37 sizes from 16 to 52.

Different options are available: fixed support, mobile support and a sock shape fastener.

Other version available, recessed shapes with the same sizes: S158





Upper body shapes

ISO/TR 10652 - NF G03-102

Testing the sizes of uper body clothings



These shapes are a complementary tool in controlling product quality, which enables the design of garments, specifically adapted to suit individual body shapes. They are also designed to find well fitting upper body garments including the ease with which they fit over the head.

These shapes can be used both in businesses and in laboratories.

5025

Also meets standards: ISO 4415

Tc			

ISO 9073-7

Flexion Lenght



Flexion length of non-woven



A rectangular strip of nonwoven is supported by a rule with a determined mass.

The system is pushed into the longitudinal direction. Thereby, the free end of the strip will then bend under the action of its own weight.

The advanced band will as its free end has not reached a landmark. When the mark is reached, the advanced band distance will be raised.

Also meets standards: EN 22313 - ASTM D1388 - BS 3356 - ERT 50-3

			NW

Trim-Tester

S151

PSA/Renault D45 5601

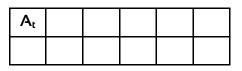
Ability of a flexible material to fit a convex shape



The Trim-Tester (developed by Faurecia Seats) characterizes the behavior of a textile complex (eg coating of automobile seat) under pleating due to its deformation.

The deformation is obtained by means of a half sphere and a hollow jig. The half sphere puches the complex in the jig pierced, causing its deformation. It is thus possible to perform visual observation of the deformations undergone by the complex.

For a complete evaluation, the unit has 5 different couples template/ hemisphere, in order to achieve effects more severe. The different stages of the trial and the sensors (force measurement and security) are managed by PLC.



Thickness Gauge

5042

MEASUREME

For les geotextiles, fabrics, paper, leather, cardboard, plastics, wood, rubber, etc..



This thickness gauge is the most versatile of our range.

The « presser » foot is fixed and has an area of 25 cm² (others areas are available on request). The load is adjustable from 0.1 to 10 kPa with a set of interchangeable weights (7 masses). Its mesuring range is 10 mm, with a precision of 0.01 mm.

HICKNES

Its unique design uses a high quality comparator associated with a rigid mechanical mounting that does not seek the measuring system.

Also meets standards: NF G07-153, ASTM D1777, BS 2544, BS 3424, BS 29073, ERT 30-4, ISO 3616.

At	A _p		L		
T _c	T _h	Tt	ΤP	TS	

ISO 2589 - NF G52-2010

Thickness Gauge

For leathers and skins



This thickness measuring device is specifically adapted for measuring leather. It comes with a foot presser with a diameter of 10 mm, a pressure of 50 kPa, a measuring range from 10 mm and with an accuracy of 0.01 mm.

The design is adapted to the significant pressure applied to the sample being measured. For this version, a high quality metrological electronic comparator is used.

	L	

Inductive Thickness Gauge

5189

5082

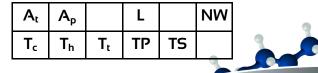
Contactless measurement of the thickness of non-metallic materials



Thickness gauge that uses a magnetic sensor with high precision by measuring the induced a target located on the other side of the sample which is desired to determine the thickness of the magnetic field.

The principle of this measuring instrument allows the use of presser feet and weights of all sizes. And use a very low or very high mass on the same frame is possible without loss of performance (parallelism guaranteed, no friction in the guides, not against weight-to, etc..).

Range: 0-10 mm Accuracy: 10 µm



Thickness Gauge

Measureme

Thickness measurement of "non-bulky" and "bulky" non-wovens <20 mm



This thickness gauge suitable for nonwovens offer in plus of the thickness measurement, the determination of compressibility. The compressibility allows a nonwoven classify into different classes:

HICKNE

- Non-bulky;
- Bulky (<20%);
- Very bulky (> 20%).

This version is adapted to the first type and second type. This rate is obtained between 0.1 and 0.5 kPa.

The measurement principle is simple: the sample is placed on a reference surface, the extent (vertical) is made by the application of the presser foot of 25 cm ², with a pressure of 0.02 kPa. The measuring range of 20 mm, with an accuracy of 0.01 mm.

5084

			NW

ISO 9073-2

Thickness Gauge

Thickness measurement of non-woven "normal"



The measurement is performed on this version horizontally, and for nonwovens having a degree of compressibility less than or equal to 20%.

The measurement is made between a reference plate of 10 cm 2 and a presser foot 25 cm 2 , with a pressure of 0.02 kPa. The originality of the method is the use of a weight-cons for horizontal use.

The measuring range of 20 mm, with an accuracy of 0.01 mm. The test must have dimensions of 130 mm (\pm 5) by 80 mm (\pm 5).

		NW

Thickness Gauge

5085

ISO 9073-2

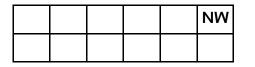
ISO 9073-2

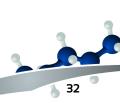
Thickness measurement of non-woven "bulky"> 20 mm



This version is used for measuring non-woven fabrics with a rate of compressibility higher than 20%.

The sample (200x200 mm²) rests on a reference surface and is measured vertically. The pressure is applied with a glass plate of same dimensions. The measuring system is a mobile rod, which rests freely on the glass plate and the measurement is taken by reading the position of the upper part of the rod on a graduated index. The measurement range is from 100 mm with an accuracy of 0.1 mm.





Permeabi



ISO 20811

5081

2 meters version

This device is easy to use and tests the water resistance of fabrics. Pressure is applied through the rise of distilled water in a column at a speed of 10cm/mn.

The apparatus is fitted with a speed regulator which enables the water container to descend more quickly and also to rise rapidly should the device need emptying.

The device is made from non-oxidizable materials.

Also meets standards: EN 20139 - EN 3321 - EN 3424

Tc	T _h	Τt		

Blood Permeability Tester

5129

ASTM F 1671

Woven Fabric permeability tester, suitable for use in the medical field



This device characterizes the resistance of cloth to liquids and artificial blood.

A sample is placed under liquid pressure, which is obtained through a pneumatic network, which is adjustable from O-10 PSI.

By increasing the pressure, the test determines the degree to which the cloth is permeable.

Also meets standards: EDANA

T _h		

Quick Barrier Tester

5059

ISO 22610 - ASTM F1670

Resistance of protective clothing to biological fluids

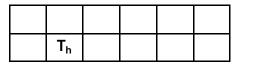


The Quick Barrier Tester (QBT) measures the protective properties of materials when exposed to synthetic blood. It is extremely important to test the barrier level posed to micro organisms by the fabric used for medical clothing and gowns, both after manufacturing and during the cleaning process.

The QBT simulates the contact of surgical clothing and sheets with blood. This process can be evaluated under different levels of pressure (from 1 to 14kPa).

This pressure is applied directly to the fabric in order to make the synthetic

blood penetrate. The highest pressure setting on which the liquid does not affect the fabric is determined.



POLLUTION & DIRI



Linting

S150

PSA D45 5600 - ASTM D 3511

Resistance of a fabric to the textile pollution - Part pollution



This test bench ensures two types of tests:

- Textile pollution in its configuration "PSA". A "polluter" tissue is rubbed on the samples. This test assesses the textile pollution and the easy cleaning (hanging outside fiber hair, dust, fibers, clothing ...).
- Pilling in its configuration "ASTM D 3511." A brush (nylon) is rubbed on the test samples.

According to the method chosen, the supports must be changed.

At		L	
	Tt		

Linting Blowing

5149

PSA D45 5600

Textile cleaning after soiling



This bench is specific to PSA (method D45 5600). It allows you to make the most reproducible cleaning step, thanks to a sharp control of each operation: path traveled, air flow, speed.

This is the natural complement to the bench "Linting dirt."

At		L	
	Τt		

Spray-Tester

5036

ISO 4920

Resistance to surface wetting



The Spray-Tester assesses the resistance of any textile, whether it has been waterproofed or not, to superficial wetting.

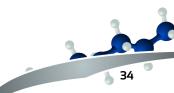
The device is simple but sturdy and can be adapted to other methods on request.

Also meets standards: NF G07-056, EN 24920, BS 3702 and BS 3425.

Two other versions have been developed:

- Test for non-woven fabrics (ISO 9073-11)
- Test for protective clothing (ISO 6530) Please ask for details

At			L	NW
Tc	T _h	Τt		





NF G07-107

Tog-Meter

5041

Determination of the tog of fabrics

The current concerns about energy conservation and the need for some comfort have created a metrological needs: measuring the heat transmission through textile materials. Power Togs (PA) characterized the thermal resistance and the radiation properties of different materials used in the textile industry (military clothing, health, etc..). This is the measure of heat transmission through textiles!

It is a classification tool easy to use: all kinds of clothing wraps can be tested. The Tog (%) is measured against the electrical power required to maintain a constant distance between the inside of the sample (hollow cylinder) and outside (within the measuring chamber).

An internal software helps the user in the conduct of the test: chart to see the evolution of the measured signal, stopwatch free bootable, LED lamp temperature control, temperature display enclosure.

The Tog-Meter is the only instrument used simply quantifying the tog a fabric!

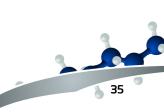


Other version available:

A variation of the Tog-Meter is proposed for fabric on which it is difficult or unrepresentative constitute a cylindrical specimen: comforters, parkas, anoraks, etc.

This version allows the measurement of flat fabrics using the same measuring principle.

Ref.: S126



STRUMENTS CATTALOGUE - 2013

SAMPLE PREPARATION



ISO 3801

Sample Cutter (g.m⁻²)

5048

Determining the surface mass of the fabrics



Cutout of samples for determining the weight per square meter of fabric, paper, etc.. It requires a balance (optionally supplied).

A holder (optionally supplied) can be attached with cutter designed for moderate wear blades and prevents the crushing of the cutting device.

We offer in addition a complement wide range of scales (Kern). For example, the reference EWBB 220-2M with a 220 g capacity and a 0.01 g reading,



Also meets standards: EN 12127 - ASTM D3776 -

ASTM D2646



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Sample Cutters

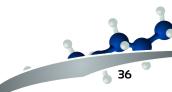
Preparation of samples for specific tests

On the same principle as the cutter for determining the weight per square meter, more circular cutters are available:

- Cutter diameter 25 mm
- Cutter diameter 35.7 mm (10 cm²) •
- Cutter diameter 38 mm sample preparation for Martindale abrasion testing
- Cutter diameter 140 mm to prepare samples for testing with water Imperméabilimètre
- Cutter diameter 170 mm sample preparation for testing abrasion and pilling Martindale

Other possible circular cutters on request.

				NT
Τv	Ts	Tt		



Agrip-Tester

C (



The Agrip-Tester is a simulator of use: it can simulate cycles of openings/ closings of Velcro type strips for a given width.

After theses cycles, the strips will be submitted to residual strength tests (on a dynamometer not supplied).

	Τt		

Compressive Force Scale

5040

SO57

FG

NF G30-102

EN 1414

Measure of restraint for footwears and stockings



The elastic trims (ribbed socks, belts, briefs and panties) must ensure the maintening of items without disturbing the user. Sheaths and some medical stockings must provide a maintening in good conditions. It is therefore important, both for the user that the manufacturer, to measure the pressure on the skin when it is worned by the elastic elements.

Direct reading instrument for non-destructive testing, it measures in terms of wear all parts of a garment applying pressure on the body (underpants belt, ribbed socks, medical supplies).

Tc	T _h	Τt		

CoupTest QC

S184

EN 388

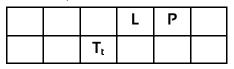
37

Resistance to cutting of safety gloves - Quality Control version



The CoupTest was studied to test the cut resistance gloves (leather, polyaramid, polyamide, etc..). We decline this method in 2 instruments. The QC version is the simplest and is dedicated to quality control.

Responding fully to EN 388, the CoupTest 2011 series provides a maximum protection (blade always protected, locking in a high position of the head) for its user. Ergonomics (automatic return to original position, change support rapid test) allows many tests in a short time. Its speed test and its behavior is identical to the previous generation of CoupTest.



CoupTest XP

Resistance to cutting of safety gloves - Expert version

res



The CoupTest was studied to test the cut resistance gloves (leather, polyaramid, polyamide, etc..). We decline this method in 2 instruments. This version is the most complete.

ASTICI

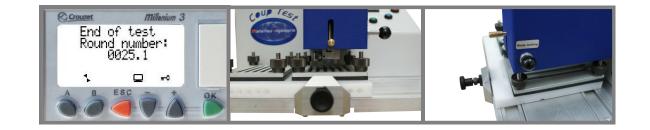
It allows control of speed and provides assistance during testing. These advanced functions are managed by a PLC, easy to use. Two test modes are available: a simplified mode where speed is that specified by the standard, an advanced mode where speed is programmable.

This expert version allows the change of the test load.

		L	Р	
	Tt			

ISO 1974 - ISO 6383 - ISO 13937

EN 388



5029

S170

Tear-Tester

Elmendorf Method



The Tear-tester is used to determine the resistance of tear propagation in tissues, clothes, plastic films, papers, etc..

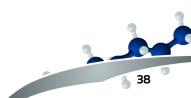
The use of tear-tester is simplified by using an interface monitoring test parameters and results. A cover (optionally supplied) allows its safe use without altering the observation of the trial.

It can be used for the control of fabrics produced by other techniques, such as non-woven and coated fabrics.

Also meets standards:

Tappi T414, ASTM D1424, DIN 53862, DIN 53128, NF G07-149, BS 4468, SNV 198 482...

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Digital Bursting Tester

5030 8 5031

Resistance of materials to deformation and pressure



New Design!

LES

This bursting tester measures the resistance of flexible materials (fabric, paper, leather, non-woven, plastic, etc.) to bursting.

This works by using an elastomeric membrane to exert a regulated increasing pressure on a sample of cloth, which is held in place between two stainless steel plates.

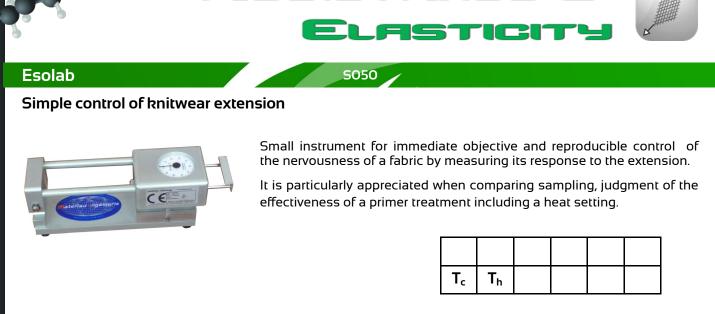
When the cloth bursts, both pressure and stretching are recorded by an automaton, which also manages the test.

4 clamping rings are supplied as standard for working on the following surfaces: 100 cm 2 , 50 cm 2 , 10 cm 2 and 7.3 cm 2 .

Also meets standards:

ds: ISO 3689 - ISO 13938, NF GO7-112, ASTM D774, BS 3137, BS 4768.

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Precise control of the clamping pressure of the sample	STIELUTT		c	• The and	sensoi robust	rs used	are ac ally cho	
Connexion Ethernet		Touchscree		durin the to	est :e - Aut	ourse	:	
pour un partage efficace des résul- tats		Calculation	5 - 5	afety	manag	ement	•••	
	ed Ion Deplacement (mm): 0.0 Pressure (JPA): Test parameters Under a subscription (SS) 000 Values, each the condition (SS) 000 Values, eac	me: Base Assessed						
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ES

Esotex

5080

Determination of the appeal tension knitted on circular knitting



The Esotex, created by IFTH, is the easiest and most accurate way to control the extension of knitwear.

The Esotex is essential for the reproduction of settings tool, especially on large diameter circular trades.

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Indentation

5059

ISO 2439 - ISO 1923 - ISO 3386

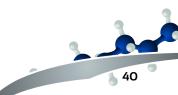
Dynamic fatigue of flexible materials in alternate flexion

ATRA BUILT

Apparatus for determining the fatigue of soft cellular polymeric materials by indentations, repeated fixed deformations and constant loads.

The test consists of subjecting the foam an indentation force of 750 N. for 80,000 cycles.

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Crimp-Tester

S124

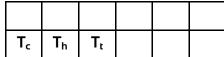
Calculation of crimp in yarn affected by knitting or weaving



This simple, sturdy, precise and accurate device is designed to determine the crimp in knitted fabrics and the shrinkage of warps, weft yarns and picks in woven fabrics. Crimps of up to 140cm can be measured.

AFNOR G 07-104: Textiles, woven fabric tests, method for determining certain characteristics, section IV: determining the shrinkage of yarns extracted from a fabric.

AFNOR G 07-101: Textiles, knitted fabric tests, methods for measuring crimp and testing crimp regularity in knitted fabrics.



Mono-Impactor

S152

Renault D24-1699

Simulation of gravel on painted body parts



As

This technological test consists of reproducing the impact effect of gravel on vehicles (either lacquered or painted surfaces). The distinguishing feature of this device lies in the fact that only one projectile at a time is fired and the pitcher can be moved at each shot.

The sample support can be swivelled by 15°, 30°, 45°, 60°, 75° or 90°. A screen is positioned behind the sample to retain any projectiles which are fired over the sample. An angled spout collects used projectiles.

Available versions:

- Quality control : only manual adjustment
- Expert : fully automatic

Scrub-Tester

 A_p

5044

ISO 5981

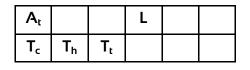
Wrinkling of fabrics

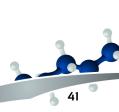


Scrub-Tester is designed to test the wrinkling behavior of all coated fabrics with rubber or plastic. It can, for example, assess the strength of a material (such as leather) to repeated bending. This device therefore finds application for many trials and soft materials (leather, fabric, PET, airbag fabric, etc.), particularly in the automotive sector.

- Ease of use;
- Conduct of tests on all types of flexible materials;
- Maintenance quick and easy.

Also meets standards: PSA D42 1073, Renault D42 1007





Stitch Damage Tester

5163

FG

Seam fatigue for automotive sector

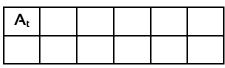


The Stitch Damage Test tests the ability of a stitched fabrics to withstand dynamic fatigue. This bench has been specifically developed for the automotive industry.

Two sewn samples specially prepared are set in series. They are strained by exercising a given mass strength. Move back and forth seeking the dynamic fatigue. After a pre-set number of cycles, the visual inspection is used to classify the sewn fabric.

The SDT is available in 2 and 4 positions versions. 4 positions version allows independent management of each of the double track (number of cycles, beginning and end).

Also meets standards: Ford BN 106-02 - Nissan M0154



Teethbrush-Tester

5168

ISO 22254

PSA D45 2024

Determining the hardness of the tooth brush

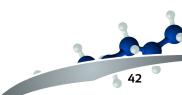


TbT fully reflects the ISO 22254: "flexibility test toothbrushes (hair)." It is an indispensable aid in the classification of toothbrushes from the flexibility of the bristles taking into account the location of the tufts.

The software allows the control of the test (speed and number of cycles) and the acquisition of the friction force between the brush and the table wear. Each test is recorded and statistically usable as a series.

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Other instruments: Dynatech 1.5 (p.15)



Crock-Meter

5089

COLOUR FASTNES

ISO 105x12 & D02 & D05 & D06

Manual version for testing the resistance of dye to abrasion



This Crock-Meter is a basic version, which tests the resistance of dye to abrasion. This test can be carried out on all fabrics and all thicknesses (woven, rugs, carpet, painted plastic, etc.).

The movement is generated by the operator, whilst the number of cycles is increased automatically.

Available options (the device comes with a choice of kit, for use with textiles or fitments.

- Textile option (NF ISO 105X12, NF ISO DO5)
- Fitment option (NF ISO 105X12, NF ISO DO6)

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Crock-Meter

5087

ISO 105x12 & D02 & D05 & D06

Power operated version for the control of the resistance of dyes



- Apparatus for determining the color fastness to rubbing
- The number of cycle is configurable
- The unit comes with a kit of your choice

This device tests the resistance of dye to abrasion. The test can be carried out on textiles of all thickness: woven, carpets, floorcoverwigs, etc. and in any medium: water, solvent and sweat.

Available options (the device comes with a choice of kit, for use with

textiles or fitments.

- Textile option (NF ISO 105X12, NF ISO D05)
- Furnished option (NF ISO 105X12, NF ISO D06)

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Crock-Meter

5045

PSA/Renault D44 1221 & D45 1010

Device to test the resistance of dye to crocking, suitable for use in the automotive industry.

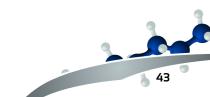


It allows to determine the color fastness to rubbing or catching. The test can be performed on any thickness of fabric: fabrics, carpets, etc.. and any medium: water, sweat, solvents.

Toyota also meets the standards **TSL 2100G**, **Nissan M0154** (2005-1), other methods of application.

- Modularity (many optional accessories for changing methods)
- Easy Maintenance

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NORMATIVE INDEX

The number of measuring devices that we offer meet either national or international standards (ISO, EN, DIN, NF,

BS, ASTM, etc..) as well as to inter-company company, (PSA , Renault, Samsung, Nissan, Faurecia, etc..) or sector (AATCC EDANA, SATRA, etc..) test methods.

In this index are grouped the various standards or methods references that we know (depending on the date of the publication of this catalog).

MATÉRIAU//INGÉNIERIE

This index is not exhaustive nor restrictive. We can assist you in finding new tests or standards to offer you the instrument of measure representing (development or "catalog" device) meth

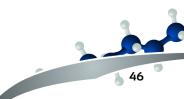
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GENERAL CONDITIONS OF SALES

<u> Article 1 – Subject</u>

The general terms and conditions of sale described hereafter detail the rights and obligations of Matériau Ingénierie in relation to their clients and reciprocally with regards to the sale of its products and services.

Every product delivered or service provided by Matériau Ingénierie entails the unreserved adherence of the buyer to current, general terms and conditions of sale.

Article 2 – Price

The price of goods and services sold are those in operation on the day the order was taken. They are specified in Euros and are calculated excluding tax.

As a result, there will be a surcharge for VAT and shipping costs applicable at time of placing order.

Matériau Ingénierie retains the right to modify its prices at any given moment. However, it commits to charging the prices indicated at time of placement of an order for goods and services.

<u> Article 3 – Rebates</u>

Proposed charges include any reductions and discounts that Matériau Ingénierie would be able to grant, bearing in mind its results or the retention of certain allowances by the buyer.

<u> Article 4 – Discount</u>

No discount will be provided in the event of advance payment.

Article 5 – Payment

Payment of orders is made:
either by cheque made payable to Matériau Ingénierie
or by bank transfer
Bank Address: CIC Lyonnaise de Banque
46, rue d'Avéjan
30100 Alès
France
Bank account details:
IBAN: FR76 1009 5600 0293 9190 161
SWIFT/BIC: CMCIFRPP

In the case of product purchase, the buyer at the time of the order will have to put down a deposit equal to 30% of the total amount of the order, the remainder to be paid upon receipt of the good.

However, Matériau Ingénierie reserves the right to ask for a further second deposit of 40% before sending out the good, notably in the case where it represents a first transaction.

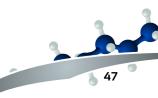
In case of provision of a service, the invoice will be settled within the thirty days that follow the fulfilment of the service.

<u> Article 6 – Late payment</u>

In the absence of partial or total payment of goods delivered or services provided according to the payment terms stated in article 5, the buyer will have pay Matériau Ingénierie charges equal to one and a half times the legal interest rate.

The legal interest rate charged is that in force in France on the day the goods are delivered.

This penalty is calculated on the amount remaining unpaid excluding tax, and will take effect as soon as the date of payment has passed, meaning that no formal notice is necessary.



INGÉNIERIE

MATÉRIAU/

GENERAL CONDITIONS OF SALES

<u> Article 7 – Termination clause</u>

If in the fifteen days following the implementation of article 6, the buyer has not paid the remaining amount overdue, the sale will be settled by right and shall entitle the allocation of damages in favour of Matériau Ingénierie

Article 8 – Retention of title clause

Matériau Ingénierie retains ownership of goods sold until full payment has been made.

In that account, if the buyer is made subject of an administration order or forced into liquidation by the courts, Matériau Ingénierie reserves the right to reclaim, as part of collective proceedings, the goods and the outstanding monies.

<u> Article 9 – Delivery</u>

Delivery is carried out:

- either by the direct exchange of the good to the buyer
- or by sending out a notice of readiness at the factory for the attention of the buyer
- or at the place indicated by the buyer on the order form

The delivery time indicated on the order booking (acknowledgement of receipt) is only given as an estimate and is not guaranteed.

Consequently, any reasonable delay in the delivery of products or provision of services does not constitute a breach of these conditions and shall not entitle the buyer to claim damages or allow for the cancellation of the order.

The risk of transit is covered by the buyer.

In case of missing or damaged goods as a result of transportation, the buyer will have to make note of all the necessary reservations on the order form on receipt of the aforementioned goods. These reservations will also have to be confirmed in writing in the five days immediately following the order by registered mail with notice of receipt.

Article 10 – Force Majeure

Matériau Ingénierie will not be liable for any delay or failure to perform its obligations as set out in the general terms as a result of a force majeure.

A force majeure means all unforeseen events that occur in circumstances beyond our control, as defined in article in article 1148 of the French Civil Code.

Article 11 – Applicable law

Any dispute relating to the interpretation and implementation of the present general terms and conditions of sale shall be governed by the laws of France.

In the absence of an amicable settlement, the dispute will be brought before the business courts of Nîmes, France.

INGÉNIERIE

MATÉRIAU/



Postal address:

Vallon de Fontanes	Phone:	+33 (0)466 922 060
2, rue des Acacias	<u>Fax:</u>	+33 (0)466 253 980
30520 Saint-Martin-de-Valgalgues FRANCE	<u>Email:</u>	info@mat-ing.com

